

Date: Tuesday, 7/17/2007 1:59:44 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ARM ASS'Y
Job Number : 33582	
Estimate Number : 11735	
P.O. Number : <i>N/A</i>	Part Number : D2795042
This Issue : 7/17/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2795 REV A
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : <i>N/A</i>	Material : <i>N/A</i>
Written By : _____	Due Date : 8/10/2007
Checked & Approved By : <i>[Signature]</i> 07.07.17	Qty: 21 Um: Each
Comment : Est. A 01.02.05 New issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D27952	Arm RH
-----	--------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 21.0000 Each(s)

Arm RH

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

1	D2795-2	Arm	<i>B33588</i>
---	---------	-----	---------------

*mf 07-08-28*

2.0	D2808	Spacer
-----	-------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 21.0000 Each(s)

Spacer

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

1	D2808	Spacer	<i>B34034</i>
---	-------	--------	---------------

*mf 07-08-28*

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Press D2808 into D2795-2 arm as per Dwg D2795

*mf 07-08-28**SAD 07/08/28*

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

*mf 07/08/28 (x21)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*GA*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   D   Date: 07/09/30  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 7/17/2007 1:59:44 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM ASS'Y

Job Number: 33582

Part Number: D2795042

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(21)

Comment: FINAL INSPECTION/W/O RELEASE

D2795042

Job Completion



6 2795042

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

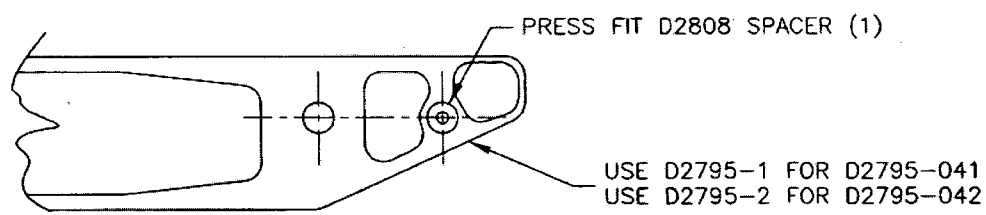
**NOTE:** Date & initial all entries

**DART**

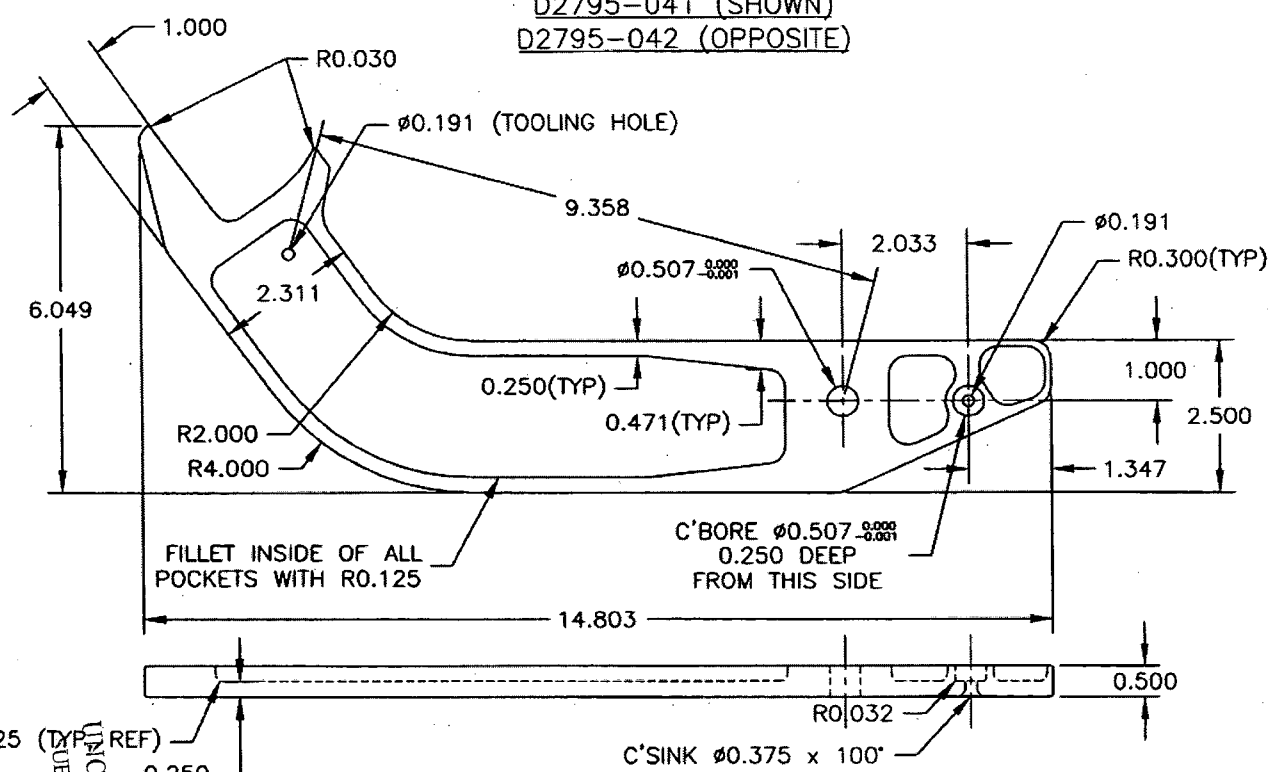


DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED <i>CP</i>	APPROVED <i>CP</i>	HAWKESBURY, ONTARIO, CANADA
DATE 00.11.03	TITLE ARM	DRAWING NO. D2795
A	00.11.03	NEW ISSUE
REV. A	SHEET 1 OF 1	SCALE 1:3

**RELEASED**  
00.11.13



D2795-041 (SHOWN)  
D2795-042 (OPPOSITE)



D2795-1 (SHOWN)  
D2795-2 (OPPOSITE)

R0.125 (TYP REF)  
0.250  
UNCONTROLLED  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33582

MACHINE PER DRAWING FILE "D2795-A1.DWG"  
MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) 0.500 THICK (REF)  
DEBURR TO LEAVE R0.030 - 0.063 ON ALL EDGES  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2000 by DART Aerospace Ltd  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART Aerospace Ltd.